Fig. 1: Diagram showing how the mechanical filter adapter is connected to the first IF tube socket in the receiver.
Fig. 3. Schematic diagram of the mechanical filter adapter.
PACKAGED SELECTIVITY

455-KC MECHANICAL FILTER RECEIVER ADAPTER

Enjoy 1957-style selectivity and performance from your present receiver by plugging in this simple mechanical filter adapter that replaces the first IF amplifier tube.

—Lighthouse Larry

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There are clear channels on today's crowded amateur bands even though you may not find them easily with your present communications receiver. Try tuning one of the new high-selectivity amateur receivers across a popular band and several clear channels usually will be found.

It is now possible to add this new order of selectivity to your present receiver—which otherwise may be quite satisfactory—by constructing a simple mechanical filter adapter unit that is substituted for the first 455-kilocycle intermediate-frequency amplifier tube (or the IF tube) without making any under-chassis changes in the receiver. Simply connect the adapter to a power source, remove an IF amplifier tube, and insert two short coaxial cables into the tube socket, as shown in Fig. 1. These cables carry the IF signal to and from the adapter, which may then be tucked away in an unoccupied corner of your receiver cabinet. An adapter that plugs directly into the tube socket could be constructed, but the available space is very restricted in many receivers.

The primary design and construction consideration of this adapter is to completely isolate the input and output circuits. Any stray coupling can cause signal leakage around the filter unit, thus impairing its effectiveness. For this reason, we recommend that the adapter be constructed as described.

Many modern medium-priced and older high-priced communications receivers now in general use are convenient to operate, have good frequency stability and sensitivity, but lack the necessary "skirt" selectivity to sufficiently reject strong signals that are only a few kilocycles higher or lower in frequency from a desired signal. The shaded area of curve "A" in Fig. 2 shows the typical selectivity characteristic of several popular medium-priced communications receivers. Although the peak, or "nose" of this curve is usually only a few kilocycles wide, the "skirt" selectivity 60 decibels down from the peak may be from 15 to 30 kilocycles broad! Small wonder that strong local signals a few kilocycles up the band from a station you are trying to copy may sometimes paralyze your receiver!

Incidentally, the curves at "A" are the bandwidth figures for a receiver with the selectivity control set for the sharpest bandwidth that does not utilize the crystal filter, if the receiver has one. Switching in the crystal filter will greatly sharpen the "nose" of the selectivity curve, but the width of the "skirts" may not be materially reduced.

![Diagram showing how the mechanical filter adapter is connected to the first IF tube socket in the receiver.](image)

When the "PACKAGED SELECTIVITY" adapter is installed in a receiver of this type, the crystal filter can then be utilized to reject, or "notch out" any heterodyne-type interference that may fall within the bandpass of the mechanical filter. Or, a "Q" multiplier may be connected into the receiver for this purpose. The mechanical filter has none of the characteristic "ringing" sound that sometimes results when a crystal filter is adjusted to produce an extremely sharp selectivity peak response curve. And lastly, the random noise output from the receiver will be reduced.

**SELECTIVITY SYSTEMS**

There are two systems generally used to obtain a bandpass characteristic that approaches the "ideal" communications receiver selectivity curve for voice-modulated signals, shown at "B" in Fig. 2. One system is the "packaged filter," including the mechanical filter as used in this adapter circuit, the crystal lattice filter, and certain toroidally-wound inductive filters. A good crystal lattice filter usually must be assembled from carefully matched war-surplus quartz crystals in this frequency range, while the toroidal filter operates at a lower frequency and requires a more complex frequency conversion adapter circuit.

The second method is to utilize a string of high "Q" circuits in the receiver's IF amplifier that are tuned to achieve the desired bandpass. This system can be space consuming, difficult to adjust and fairly expensive if quality components are employed.

Of the three packaged filters, the mechanical type has certain advantages. It is very compact, readily available in a variety of bandwidths, has an excellent selectivity curve, and is roughly equivalent in cost to the other systems having comparable selectivity. Curve "C" in Fig. 2 illustrates the selectivity of the 3.1-kilo-
cycle mechanical filter bandwidth suitable for AM and SSB reception. Compare this curve with "A," which is drawn to the same scale!

A mechanical filter is, as the name implies, a series of vibrating, mechanically resonant, disks tied together with small rods that transmit the vibrations from disk to disk. Small inductances coupled to the disks at both ends convert the electrical energy passing through them into mechanical vibrations at the input end and back into electrical energy at the output end. Each disk has a "Q" 20 times as high as an ordinary tuned circuit, so that several disks of slightly different resonant frequencies must be coupled together to achieve a nearly rectangular bandpass response curve.

Since the filter characteristic determines the overall intermediate frequency bandwidth, any other tuned circuits in the intermediate-frequency amplifier may utilize a low-cost, readily available coil, such as the vari-loopstick, instead of more expensive IF coupling transformers.

The adapter model pictured on the cover was assembled from parts that cost about five dollars (plus $45.00 for the Collins F-455J-31 filter). W2FZW, designer of the adapter, was so pleased with his station receiver's new-found selectivity (formerly about 30 kilocycles broad at the −60-db points) after testing the adapter that he promptly added "A4" to the receiver's model number!

Receivers with an intermediate-frequency amplifier on 465 kilocycles (mostly found in pre-World War II receivers) must be re-aligned to the 455-kilocycle center frequency of the mechanical filter, otherwise very little signal will be heard when the adapter is added. This change in the intermediate frequency will render the crystal filter practically inoperative unless a 455-kilocycle filter crystal is substituted for the original.

The filter output terminals are connected directly to the control grid of $V_1$ and the chassis, since no grid current will flow in this stage. The output signal from $V_1$ is again capacity coupled back into the plate terminal of the receiver's IF tube socket. The tuned circuits connected to the plates of both $V_1$ and $V_2$ are composed of vari-loopstick coils, $L_1$ and $L_2$, shunted by fixed capacitors $C_1$ and $C_2$.

The input and output coaxial cables are 16-inch lengths of RG-58/U. This cable forms the 40-mmf ground lead of a capacitor voltage divider, $C_0$, being the other leg, that reduces the signal voltage applied to $V_1$ to about $1/3$ of the voltage across the secondary of the receiver's first IF transformer.

The over-all signal amplification of the adapter has been held down to a few decibels more than the 10-db loss through the filter through use of small input and output coupling capacitors and fairly large cathode bias resistors in both amplifier stages. This is suitable for receivers having two or more intermediate-frequency amplifier stages, but additional gain from the adapter may be obtained by reducing the value of one or both cathode resistors to 270 ohms. This may be desirable when the adapter is operated with a receiver having only one intermediate frequency amplifier stage. The capacity ratio in the input voltage divider may be reduced by shortening the input cable, or increasing $C_0$ to 25 mmf, for a further increase in gain, but the first IF transformer in the receiver may then have to be retuned to achieve maximum signal.

Power was brought into this unit through a male octal chassis plug, but a three- or four-wire cable may be substituted. The pin connections were made as shown so that this adapter could be plugged directly into the "NBFM" adapter socket on certain National receiver models. Most communications receivers have an accessory power socket on the rear of the chassis from which power may be obtained. If 6B6 tubes are used for $V_1$ and $V_2$, the power required (6.3 volts at 0.3 amperes, and 105 to 250 volts at 10 ma) may be supplied from this adapter.

- $C_1$, $C_2$—600-mmf ceramic (270- and 330-mmf in parallel).
- $C_3$, $C_4$—120-mmf ceramic.
- $C_5$, $C_6$—10-mmf tubular ceramic (Aerovox Type Cl-1 or Erie Type 315).
- $L_2$—200-uH iron slug-tuned coil (Grayburne or Superex Vari-loopstick Model VL, or Miller No. 6300).
- $P_1$—male octal plug with retaining ring (Apochromat 86-FM-8).
- $V_1$, $V_2$—6BA6 or 6B6J6 tubes.
little more than was drawn by the IF tube replaced by the adapter. A single plate and screen voltage lead will suffice when the supply voltage is 130 or less. A single 250-volt DC source will require that an 18,000-ohm, 12-watt screen voltage dropping resistor be connected between pins 4 and 8 on the power plug.

An alternate output coupling circuit, and a method of applying AVC voltage from the receiver to the second amplifier stage in the adapter are shown in Fig. 4. This circuit is mainly useful when the adapter is connected to a receiver that has few AVC-controlled stages. The AVC voltage is taken from the control grid connection on the IF tube socket and is applied to the grid of V2 through the output coupling coil of the mechanical filter. The lead from the plate of V2 to the IF tube socket should be the shortest possible length of RG-59/U coaxial cable. The primary of the receiver's second IF transformer should be returned after plugging in this cable.

**Mechanical Details**

This adapter unit was constructed in a 2 1/4" x 2 1/4" x 4-inch Minibox (Bud CU-3003), a good compromise that is compact, yet not too small for easy wiring. A larger box may be required if a "B" or "C" type rectangular mechanical case filter designed for horizontal mounting is used instead of the "J" model. A somewhat smaller Minibox will suffice if the circuit in Fig. 4, eliminating L2, is used.

For maximum isolation between input and output circuits, a parts layout similar to that shown in the drilling diagram, Fig. 5, should be followed. After drilling and punching all holes, the tube and mechanical filter sockets, power plug and rubber grommets may be assembled. Solder lugs were placed on all socket screws for ground connections. Then a 3-x 3-inch piece of perforated sheet aluminum is formed into the shield shown in the bottom and oblique views, Figs. 6 and 7, respectively. A 3/8-inch-wide flange is formed along all edges of this shield except where it crosses the center of the 9-pin socket. A small notch is cut in the shield next to the socket for heater and plate power leads to V5. The shield passes between the lugs for pins 3 and 4, and 8 and 9, then is bolted to a soldering lug that has been soldered to pin 2 on the socket. The upper flange on the shield also is bolted to the box directly above L2, and two self-tapping screws are driven into the shield’s side flanges when the other half of the box is assembled.

Assembling the two IF tube socket probes takes little more time than is required to explain it. First, cut two lengths of RG-58/U coaxial cable 17 inches long and remove 1 1/2 inches of the vinyl cover on one end of each piece. Slide the braided shield back over the outer cover, then trim the center conductor and insulation so that 1 inch protrudes beyond the shield. Next, skin the insulation to expose 1/4 inch of the center conductor, trim one lead of the 10-mmf capacitor, C3, and solder it to the center conductor with a % of an inch overlap. Cut narrow strips of plastic insulating tape and wrap them around this joint up to the body diameter of the capacitor as shown in Fig. 8.

Slide the braided shield over the capacitor, pull it
Fig. 7. Oblique view of the adapter.

tight and wrap a short length of tinned copper wire twice around the middle of the capacitor. Solder the wire to the shield and trim off the excess shielding. The tinned wires from each cable are then soldered to a pin on an octal tube base for a plug-in ground connection. Similar pins are also soldered to the capacitor leads, and the excess lead trimmed off. The exposed cable shield is then wrapped with plastic tape.

Capacitors $C_1$ and $C_2$ also may be soldered directly to a male octal plug, if desired, instead of making individual pin connections. If the receiver has a 7-pin miniature tube in the first IF amplifier, short lengths of No. 18 tinned wire may be used for the plug-in pins on the cables, or the capacitors and ground lead may be soldered to a special 7-pin miniature male adapter plug (Vector No. P-7).

For easy parts assembly, the shield may be temporarily removed, and replaced when wiring is completed. Heater, screen and plate power wires are next installed, keeping all such leads close to the box wherever possible to minimize stray signal pickup. Small parts, resistors and capacitors, are now soldered in place, after which the coaxial cable input and output leads are connected. About $\frac{3}{4}$ of an inch of the outer vinyl jacket is skinned from these cables and the shield braid is twisted into a single conductor. These cable ends are then brought into the box through rubber grommeted holes. The cable shield is soldered to the closest ground lug and the center conductors are soldered to the correct tube socket pins. Finally, the vari-loopstick coils and capacitors $C_1$ and $C_2$ are assembled and wired.

The adapter is connected to a communications receiver as previously described, following a wiring and power check to insure that the correct voltages are applied to the various tube elements. The receiver should then be tuned to the center of a strong, steady local amateur or broadcast station signal. If the receiver has an "S" meter, the AVC may be left "ON" while tuning the slugs in coils $L_1$ and $L_2$ for maximum carrier strength on the meter. On a receiver that has no "S" meter, $L_1$ and $L_2$ are best adjusted by turning the RF gain down, the audio gain up, and tuning both coils for maximum audio output from a modulated signal. Tuning adjustments on the first and second IF transformers in the receiver also may be touched up for highest output, although no improvement in gain may be noted if $C_1$ and $C_2$ are only 10 mmf.

TUNING TIPS

A somewhat different technique should be used for tuning AM and SSB signals on a receiver following installation of "PACKAGED SELECTIVITY." If any of your local hams have a receiver with built-in mechanical filters, you may wish to have him brief you on this subject. And it's also a good opportunity to compare the selectivity improvement you can expect from this adapter.

Modulated signals with carrier should be tuned in so that the carrier is placed on one edge, rather than the center of the IF passband shown in Fig. 1C. If you tune a bit too far, the carrier will drop off the edge and will be suppressed, and the modulation will sound like an SSB signal—practically unintelligible. Since only one sideband of a double-sideband signal will be heard at a time, the receiver tuning may be shifted so that the sideband on which a heterodyne is present may be "pushed off" the edge of the IF bandpass.

When receiving single-sideband, suppressed carrier signals—or for single-signal CW reception—the receiver's beat frequency oscillator is turned on and the "PITCH CONTROL" is adjusted so that the BFO carrier is near one edge of the IF passband. The proper pitch control setting may be determined by tuning the receiver across a carrier while adjusting the pitch control so that a beat note on only one side of zero beat is heard. After noting or marking this setting of the pitch control, again turn it so that the test signal on only the other side of zero beat is heard. Note this setting, then try tuning in an amateur SSB signal. If intelligible speech cannot be heard, shift the BFO pitch control to the first-noted setting and again carefully tune the receiver. Intelligible speech should now be heard.

As with the reception of phone signals with carrier, some interference can be removed from an SSB signal by shifting the BFO pitch control a small amount, then retuning the receiver so that the correct voice pitch is again heard.

This adapter will serve as a good signal slicer for SSB reception, especially if your receiver has strong BFO injection to the second detector circuit. When the usual diode second detector is replaced by a product detector, which can also be constructed as a plug-in adapter, a wide range of SSB signal strengths can be handled by the receiver without continually turning the RF gain control up and down. (See "CQ" magazine, November, 1956, page 19; and the ARRL's "Single Sideband for the Radio Amateur," page 86, for additional details on product detectors.)

In addition to the 3.1-kilocycle bandwidth filter previously mentioned, 455-kilocycle plug-in filters may be obtained in the following bandwidths: 0.5, 1.5, 2.1, 4.0, 6.0 and 12.0 kilocycles at the $-6$ db points.

The 2.1-kilocycle bandwidth model is ideal for reception of SSB and exalted-carrier reception of AM signals. The 0.5-kilocycle bandwidth model provides just about the maximum selectivity that is practical for CW reception. Devoted brass pounders may prefer this bandwidth, especially during DX and other contests. Samples of the 0.5- and 2.1-kilocycle filters were tested simply by plugging them into this adapter. The same shunting capacitors, $C_1$ and $C_2$, may be used with both filters.

If you still have a soft spot in your heart for that old receiver, enjoy 1957 selectivity from it by installing "PACKAGED SELECTIVITY" that meets your bandwidth needs.